

TRANSFER INSTRUCTIONS

FOREVER Flex-Soft *NEW*

RECOMMENDED TRANSFER SETTINGS FOREVER Flex-Soft *NEW*

SUBSTRATE	TEMPERATURE	TRANSFER TIME	PRESSURE	HOT or COLD PEEL	FIXING	Hot Stamping Foil FINISHING
T-Shirt (100% Cotton)	200°C (390 F)	3 - 5 sec.	5 bar (70 PSI)	Hot	5 sec.	✓
Polo T-Shirt (100% Cotton)	200°C (390 F)	3 - 5 sec.	5 bar (70 PSI)	Hot	5 sec.	✓
T-Shirt (50% Cotton, 50% Polyester)	200°C (390 F)	3 - 5 sec.	5 bar (70 PSI)	Hot	5 sec.	✓
Socks (55% Cotton, 45% Cashmere)	200°C (390 F)	3 - 5 sec.	5 bar (70 PSI)	Hot	5 sec.	✗
Jeans (100% Cotton)	200°C (390 F)	3 - 5 sec.	5 bar (70 PSI)	Hot or Cold	5 sec.	✓
Towels (100% Cotton)	200°C (390 F)	30 sec.	5 bar (70 PSI)	Hot	5 sec.	✗

Washing:

Please use a mild detergent and turn the fabric inside out.

Ironing:

When ironing, please cover the print with baking paper.

These instructions are results of a long time research and reflect our highest expectations. Nevertheless they are subject to change. Please refer to our website for the updated applications instructions, tips and tricks! Please find more information on our website www.forever-ots.com





T-SHIRTS & POLO-SHIRTS (100% COTTON)

TRANSFER TEMPERATURE	TIME		AUTOMATIC	PRESSURE	
	HOT PEEL	COLD PEEL		MANUAL	MANUAL
210°C (410 F)	3 + 5 sec.	-	5 bar (70 PSI)		high
200°C (390 F)	5 + 5 sec.	-	5 bar (70 PSI)		high



JEANS (100% COTTON)

TRANSFER TEMPERATURE	TIME		AUTOMATIC	PRESSURE	
	HOT PEEL	COLD PEEL		MANUAL	MANUAL
200°C (390 F)	3 - 5 sec. + 5 sec.	3 - 5 sec. + 5 sec.	5 bar (70 PSI)		high



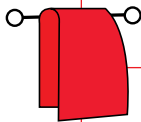
T-SHIRT & SWEAT-SHIRT (50% COTTON, 50% POLYESTER)

TRANSFER TEMPERATURE	TIME		AUTOMATIC	PRESSURE	
	HOT PEEL	COLD PEEL		MANUAL	MANUAL
200°C (390 F)	3 - 5 sec. + 5 sec.	-	5 bar (70 PSI)		high



SOCKS (55% COTTON, 45% CASHMERE)

TRANSFER TEMPERATURE	TIME		AUTOMATIC	PRESSURE	
	HOT PEEL	COLD PEEL		MANUAL	MANUAL
200°C (390 F)	3 - 5 sec. + 5 sec.	-	5 bar (70 PSI)		high



TOWEL (100% COTTON)

TRANSFER TEMPERATURE	TIME		AUTOMATIC	PRESSURE	
	HOT PEEL	COLD PEEL		MANUAL	MANUAL
200°C (390 F)	30 sec. + 5 sec.	-	5 bar (70 PSI)		high

TRANSFER APPLICATION **HOT OR COLD PEEL**

- Cut out the cutlines with a plotter/cutter and weed off the design.
- Position the transfer on the garment.
- Press the transfer according to the above settings and remove the backing as mentioned above (immediately hot or completely cold).
- Cover the design with a sheet of Glossy Finish (silicone paper) and press again for 5 seconds.

FINISHING with **HOT STAMPING FOILS**

- Place the Hot Stamping Foil on your image and cover it with 5 sheets of normal paper.
- Press it for 20 seconds with high pressure.
- Peel off the Stamping Foil when **completely cold**.
- Press the T-Shirt again for 10 seconds with the shiny or matt side of the silicone paper for a Glossy or a Matte Finish.
For a fashionable matt metallic look use normal copie paper for finishing.

TIPS

- Cover the transfers with a sheet of baking paper to prevent sticking to the heating plate.
- With some heat presses it is necessary to increase the pressing time up to 3 - 5 seconds.

